

Work Order ID 69651

Monday, May 16, 2011 7:43:44 AM



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Item ID:	D2235-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Basket Rib					
Start Date:	5/16/2011	Start Qty:	10.00	Cust Item ID:		
Required Date:	5/18/2011	Req'd Qty:	10.00	Customer:		
Reference:						

Approvals:	Process Plan:		Date:	11-05-16	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2235	Rev B1								

100		0.00							
	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1- Pick D3166-1 and cut as per dwg D2235 using DT8302 □2- remove identification markings on tube □3- deburr				SAD 11-06-01				

10

110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

11-06-02

120	Identify as per dwg & Stock Location: WA	0.00							
Packaging	Memo	0.00							
Packaging					SAD 11-06-03				

10

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Item ID: D2235-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Rib

Start Date: 5/16/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 5/18/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/10
ME
11-06-03

Picklist Print

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Work Order ID: 69651



Parent Item: D2235-1



Parent Item Name: Basket Rib


Start Date: 5/16/2011

Required Date: 5/18/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A New Issue 08-12-01 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3166-1  Basket Hoop		Manufactured	No			100	Each	7.0000	1	10			



SAD

11-06-01

Location

Loc Qty

Loc Code

WA

7

66719

7

2

m69017

8



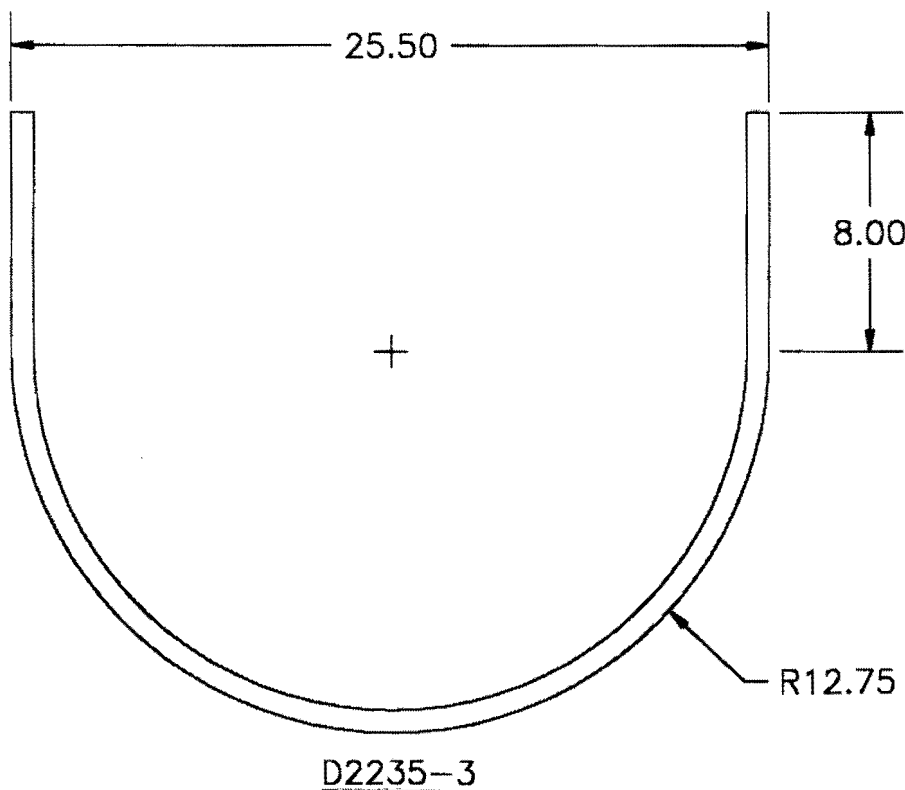
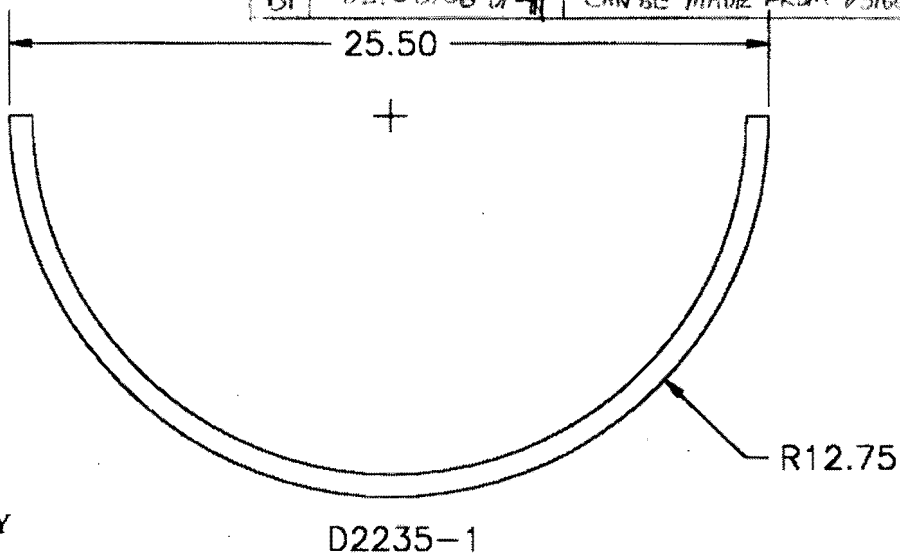
DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>BW</i>	<i>BW</i>	D2235	SHEET 1 OF 1
DATE	TITLE		SCALE
94:12:16	BASKET RIBS		

BI	02.08.06 <i>P/H</i>	CAN BE MADE FROM D3166-1
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RELEASED
R 960507

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *69651*

P/H 05-16



CAN BE MADE FROM D3166-1 *BI*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.